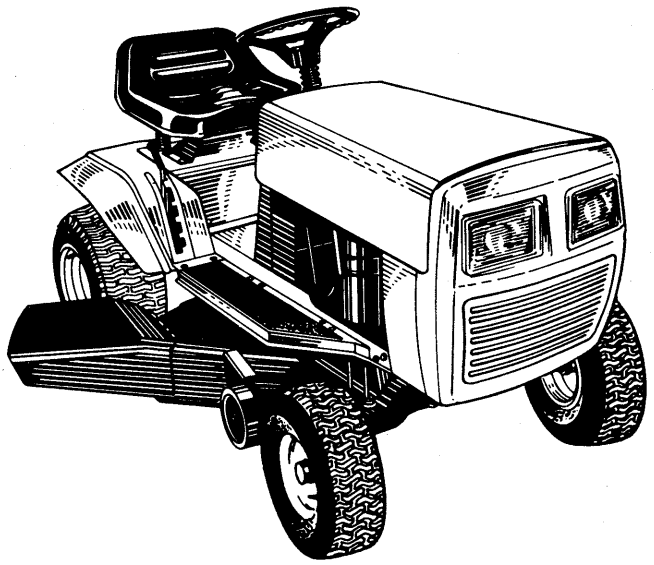
$1.00

OWNER'S GUIDE

• ILLUSTRATED PARTS • PARTS LISTS •



TRANSMATIC FRONT ENGINE LAWN TRACTORS

300 Series Lawn Tractors

IMPORTANT!

Record the **Model No.** and **Mfg. Code** which appear on your unit in the space below. You **must** have these numbers, along with the date of purchase, in order to receive warranty or service.

MEETS ANSI SAFETY STANDARDS

MODEL NO. **MFG. CODE**

_____

Important:
Read Safety Rules and Instructions Carefully

Made in AMERICA

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

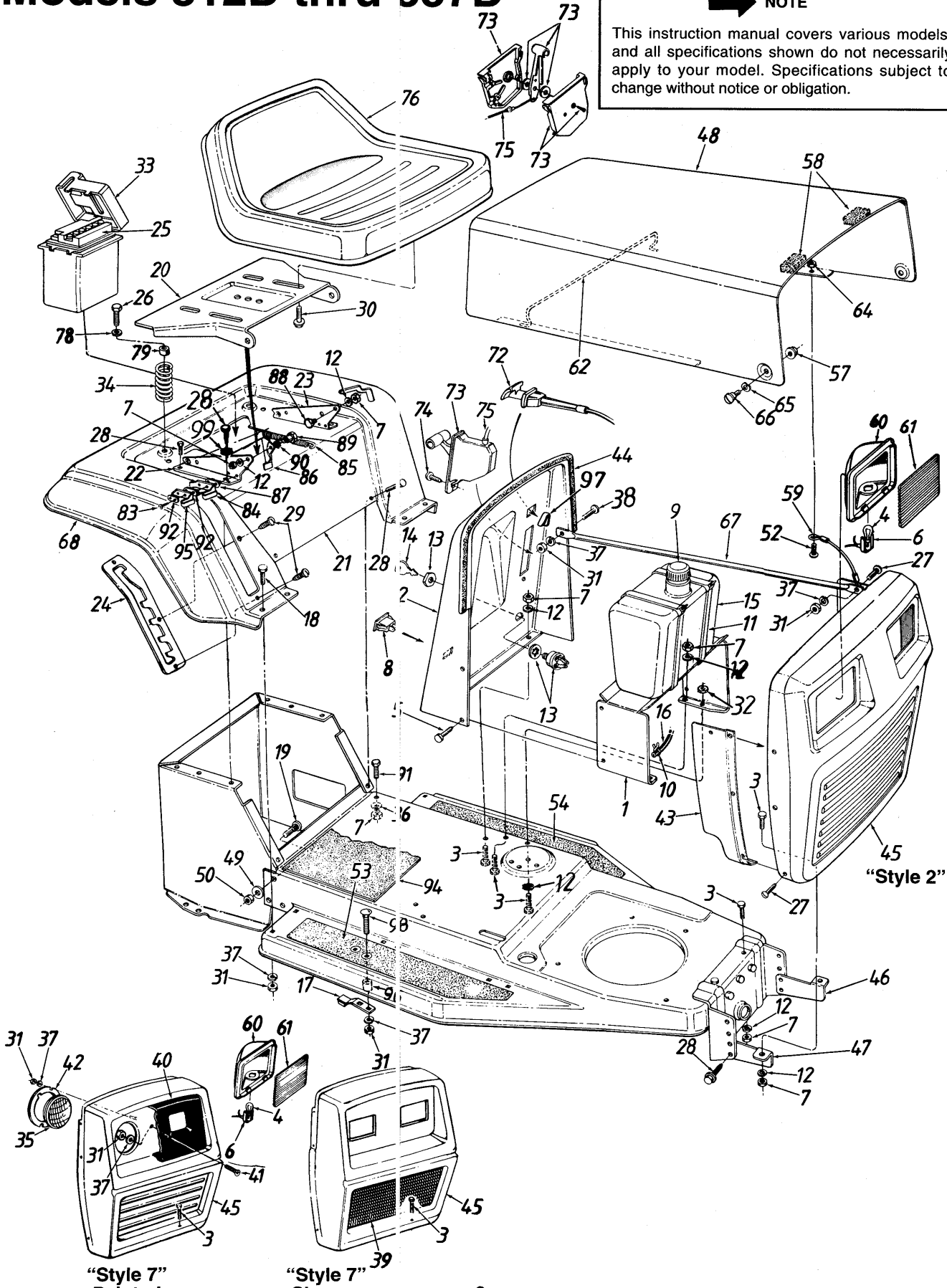
In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 360900, Cleveland, Ohio 44136.

FORM NO. 770-7632G

Models 312D thru 357D

NOTE

This instruction manual covers various models, and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.



Models 312D thru 357D

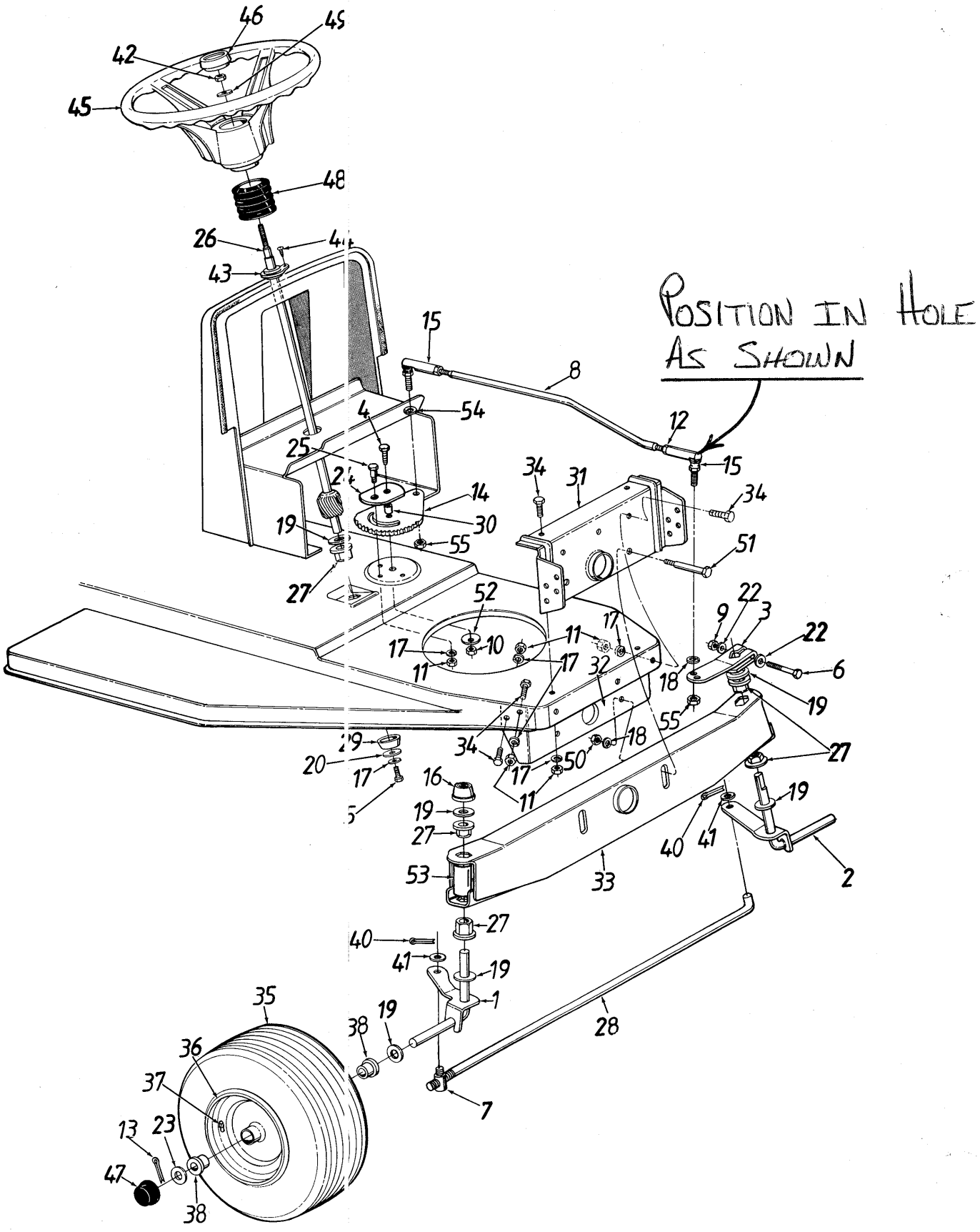
PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION
1	16655A		Dash Panel Support Brkt.
2	16656		Dash Panel
3	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
4	725-0963		Bulb
5	710-0776A		Hex AB-Tap Scr. 1/4 x .62"
6	725-1058A		Socket
7	712-0267		Hex Nut 5/16-18 Thd.*
8	725-0634		Light Switch
9	751-3071		Gas Cap
10	726-0205		Hose Clamp
11	726-0209		Cable Tie
12	736-0119		L-Wash. 5/16" I.D.*
13	725-0267		Ignition Switch
14	725-0201		Ignition Key
15	751-0553		Fuel Tank
16	751-0535-15		Gas Line 15" Long
17	761-0197		Blade Brake Ass'y.
18	710-0134		Carriage Bolt 1/4-20 x .62"
19	710-0793		Ribbed Neck Bolt 3/8-24 x .8"
20	15607D		Seat Pivot Brkt.
21	17590	638	Rear Fender
22	17704		Seat Hinge Support Brkt.—R.H.
23	17703		Seat Hinge Support Brkt.—L.H.
24	17553		Deck Lift Index Brkt.
25	725-1633	N	Battery
26	710-0817		Hex Self-Tap Screw 5/6-18 x 1.25" Lg.
27	710-0255		Truss Mach. Scr. 1/4-20 x .75" Lg.
28	710-0726		Hex AB-Tap Scr. 5/16 x .75" Lg.
29	710-1017		Torx Mach. AB-Tap Scr. 1/4 x 62" Lg.
30	710-0623		Hex Self-Tap Scr. 3/8-16 x 75" Lg.
31	712-0287		Hex Nut 1/4-20 Thd.*
32	712-3007		Hex Jam Nut 5/16-18 Thd.
33	731-0871A		Battery Box w/Cover
34	732-0588		Compression Spring
35	725-0222		Headlight (Style 7)
36	736-0242		Bell-Wash. 5/16" I.D.
37	736-0329		L-Wash. 1/4" I.D.*
38	710-0258		Hex Bolt 1/4-20 x .62" Lg.
39	13730		Grille Insert (Style 7)
40	731-0465		Bezel (Style 7)†
41	710-0346		C-Sunk Mach. Scr. 1/4-20 x 1.5" (Style 7)†
42	09960		Headlight Retainer (Style 7)
43	16622A		Side Panel—R.H. (Style 2)
	16621A		Side Panel—L.H. (Style 2) (Not Shown)
	14748A		Side Panel—R.H. (Style 7)
	16269A		Side Panel—R.H. (Style 7-Tec.)
	14749A		Side Panel—L.H. (Style 7) (Not Shown)
44	731-0511-31		Trim Strip 31" Lg.
45	17025		Grille (Style 2)
	14787		Grille—Chrome (Style 7)
	14781		Grille—Painted (Style 7)
	16277		Grille w/Bezel—Painted (Style 7)
46	17131		Grille Mtg. Brkt.—L.H. (Style 2)
	17143A		Grille Mtg. Brkt.—L.H. (Style 7)
47	17132		Grille Mtg. Brkt.—R.H. (Style 2)
	17144A		Grille Mtg. Brkt.—R.H. (Style 7)
48	16681	638	Hood (Style 2, 7)
49	736-0217		L-Wash. 3/8" I.D.—H.D.
50	712-0241		Hex L-Nut 3/8-24 Thd.
52	710-0473		Truss Mach. Scr. #10-24 x .5" Lg.
53	723-0308B		Foot Pad—R.H.
54	723-0309B		Foot Pad—L.H.
57	712-0380		Lock Nut 1/4-28 Thd.
58	722-0157		Foam Strip
59	723-0302		Hood Stop
60	731-0705		Headlight Housing (Style 2)
61	731-0706		Lens (Style 2)
62	732-0414A		Hood Spring
64	712-0272		Hex Sems Nut #10-24 Thd.
65	736-0413		Spr. Wash. .39" I.D. x .62" O.D.
66	738-0724		Shld. Bolt
67	749-0722B	N	Grille Support
68	731-0511-81		Trim Strip 81" Lg.
72	746-0617A		Choke Control
	746-0618		Choke Control (10 H.P. Tec. Only)
73	831-0823A		Throttle Control Box
74	710-0779A		Truss AB-Tap Scr. #10 x .5"
75	746-0501		Throttle Wire (B&S)
	746-0637		Throttle Wire (10 H.P. Tec. Only)
	746-0638		Throttle Wire (12 H.P. Tec. Only)
76	757-0345		Seat Assembly
78	736-0159		Fl-Wash. .344" I.D. x .88" O.D.
79	722-0160		Bushing
83	710-0227		Hex Tap Scr. #8 x .5" Lg.
84	725-1439		Safety Switch (Seat)
85	732-0581		Ext. Spring 5.31" Lg.
86	17239A		Seat Lift Brkt.
87	726-0278		Insulator Boss Plate
88	738-0155		Shld. Bolt .437" Dia. x .162" Lg.
89	738-0296		Shld. Bolt .437" Dia. x .268" Lg.
90	736-0141		Spr. Wash. .445" I.D. x .75" O.D.
91	710-0604		Hex Wash. Hd. Scr. 5/16-18 x .62" Lg.
92	726-0279		Insulator Plate
94	723-0310A		Center Foot Pad
95	725-1303		Safety Switch (Seat)
96	750-0539		Spacer
97	17782		Retainer Clip
98	710-0111		Carriage Bolt 1/4-20 x 1.25" Lg.
99	736-0607		Ext. L-Wash. 5/16" I.D.

†Optional Parts

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

Models 312D thru 357D



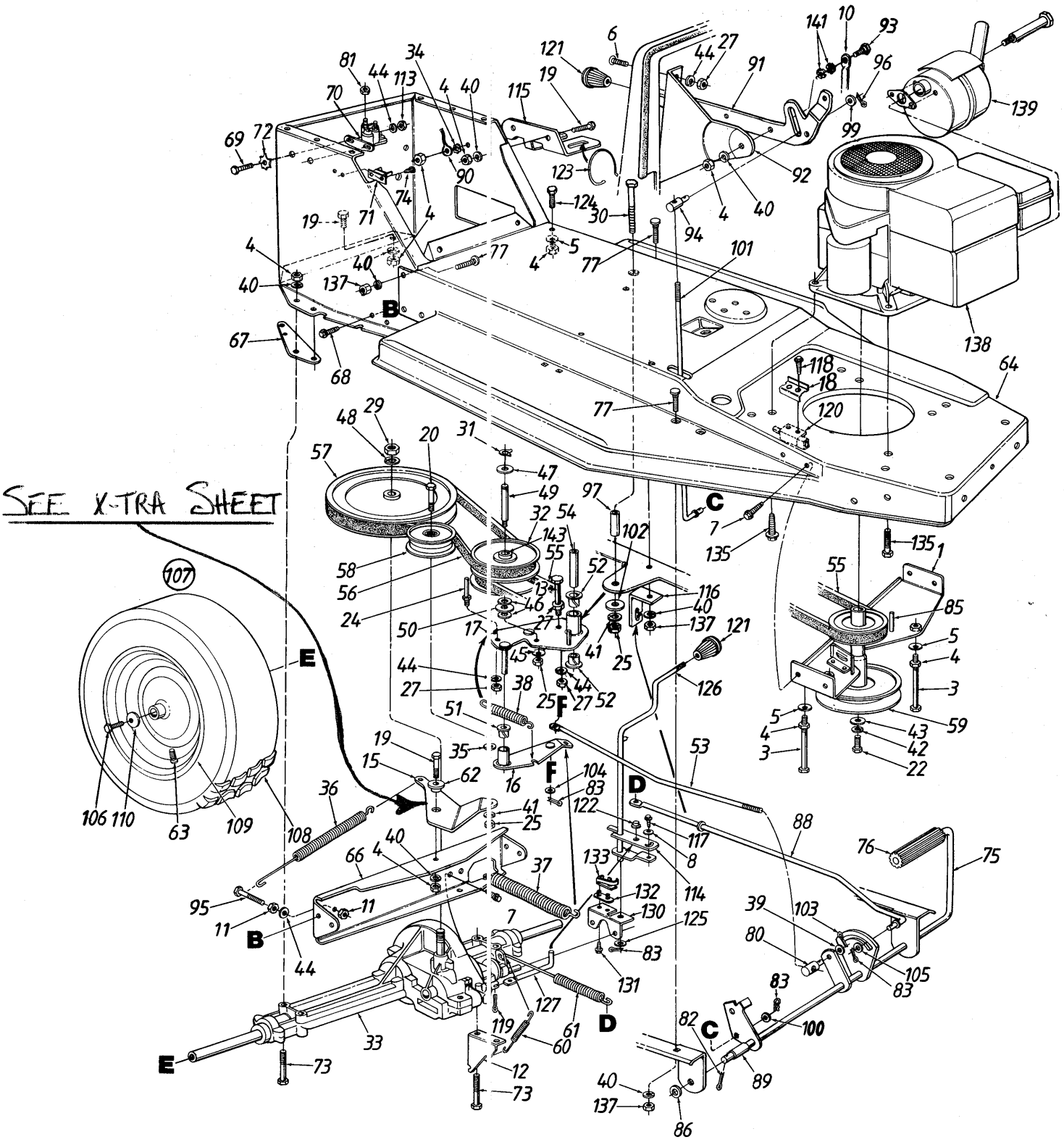
Models 312D thru 357D

PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	17584		Front Axle Ass'y.—R.H.	30	750-0535		Spacer .380" I.D.
2	17585		Front Axle Ass'y.—L.H.	31	16657		Front Pivot Bar Support Brkt.
3	16481		Steering Arm	32	16658		Rear Pivot Bar Support Brkt.
4	710-0152		Hex Bolt 3/8-24 x 1" Lg.*	33	17127		Pivot Bar Ass'y.
5	710-0538		Hex Bolt 5/16-18 x .62" (Spec.)	34	710-0604		Hex Bolt 5/16-18 x .62" Lg.*
				35	734-1422		Front Wheel Ass'y. Comp. 13" x 6"
6	710-0772		Hex Bolt 5/16-24 x 2" Lg.*				
7	711-0723A		Ferrule		734-1421		Tire Only
8	711-0809		Steering Drag Link	36	734-0997B		Rim Ass'y. Only
9	712-0237		Hex L-Nut 5/16-24 Thd.		737-0211		Grease Fitting
10	712-0241		Hex Nut 3/8-24 Thd.	37	734-0255		Air Valve
11	712-0267		Hex Nut 5/16-18 Thd.*	38	741-0487A		Flange Bearing .632" I.D.
12	712-0711		Hex Jam Nut 3/8-24 Thd.	40	714-0111		Cotter Pin 3/32" Dia.
13	714-0470		Cotter Pin 1/8" Dia.	41	736-0185		Fl-Wash. .406" I.D. x .75"
14	717-0622A		Steering Gear Segment	42	712-0237		Hex L-Nut 5/16-24 Thd.
15	723-3018		Drag Link Ball Joint 3/8-24 Thd.	43	741-0501		Steering Column Brg.
16	726-0214		Push Cap	44	710-0837		Cr-Sunk Scr. #10 x 5/8" Lg.
17	736-0119		L-Wash. 5/16" I.D.*	45	731-0805		Steering Wheel
18	736-0169		L-Wash. 3/8" I.D.*	46	731-0220		Steering Wheel Cap
19	736-0187		Fl-Wash. .64" I.D. x 1.24"	47	731-0484A		Hub Cap
20	736-0343		Fl-Wash. .340" I.D. x 1.125"	48	731-0559		Bellow Steering Column
22	736-0271		Spr. Wash. .32" I.D. x .62"	49	736-0242		Bell-Wash. .345" I.D. x .88"
23	736-0285		Fl-Wash. .635" I.D. x 1.585"	50	712-0798		Hex Nut 3/8-16 Thd.*
24	17198A		Retainer Plate	51	738-0728		Shld. Bolt 1/2" Dia. x 2.32"
25	738-0141		Shld. Bolt .437" Dia. x .350"	52	736-0356		Bell-Wash. .39" I.D. x 1.4" O.D.
26	738-0730		Steering Shaft	53	731-1134		Plastic Tube
27	741-0225		Hex Flange Brg. .634" Dia.	54	736-0217		L-Wash. 3/8" I.D. (H.D.)
28	747-0759		Tie Rod 19.1" Lg.	55	712-0446		Hex Jam L-Nut 3/8-24 Thd.
29	750-0532		Spacer .985" I.D.				

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

Models 312D thru 357D



Models 312D thru 357D

PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	16670		Engine Pulley Belt Guard Ass'y.	59	756-0508		Dbl. Pulley 6.0" Dia. x 3.56"
2	710-0776A		Hex AB-Tap Scr. 1/4 x .62"	60	732-0303		Extension Spring 3.18" Lg.
3	710-0833		Hex Bolt 5/16-18 x 51/4" Lg.	61	732-0413		Extension Spring 7.08" Lg.
4	712-0267		Hex Nut 5/16-18 Thd.*	62	748-0234		Shld. Spacer .500" Dia.
5	736-0242		Bell-Wash. .345" I.D. x .88	63	734-0255		Air Valve
6	710-0286		Truss-Mach. Scr. 1/4-20 x 50" Lg.*	64	17588A		Front Frame
.				65	17589		Rear Frame
7	710-0599		Hex TT-Tap Scr. 1/4 x .5" Lg.	66	16654A	N	Transaxle Support Brkt.
8	736-0270		Bell-Wash. .265" I.D. x .75	67	16659		Transaxle Brkt. Reinforcement
10	749-0820		Speed Selector Brace	68	710-0726		Hex Wash. AB-Tap Scr. 5/16 x .75" Lg.
11	712-0138		Hex Nut 1/4-28 Thd.*				
12	17128A		Spring Retainer Brkt.	69	710-0258		Hex Bolt 1/4-20 x .62" Lg.*
13	710-1223		Hex Bolt 1/4-20 x 3.5" Lg.	70	725-1426		Solenoid
15	15891C		Idler Bracket NEW BRKT 17694	71	725-0459		Circuit Breaker
16	16554A		Variable Speed Torque Brkt. Ass'y.	72	736-0222		Ext. L-Wash. 1/4" I.D.
				73	710-0176		Hex Bolt 5/16-18 x 2.75" Lg.*
17	16676A		Variable Speed Brkt. Ass'y.	74	710-0351		Truss Mach. B-Tap Scr. #10 x .50" Lg.
18	17962		Switch Plate				
19	710-0118		Hex Bolt 5/16-18 x .75" Lg.*	75	17594		Foot Pedal Rod Ass'y.
20	710-0151		Hex Bolt 3/8-24 x 2.0" Lg. Gr. 5	76	735-0239		Foot Pad
22	710-0757		Hex Bolt 7/16-20 x 1.5" Lg.*	77	710-1012		Ribbed Neck Bolt 5/16-24 x .84" Lg.
23	710-0704		Hex Bolt 3/8-24 x 4.0" Lg.				
24	711-0768		Belt Guard Pin	80	711-0198		Ferrule
25	712-0241		Hex Nut 3/8-24 Thd.*	81	712-0271		Hex Sems Nut 1/4-20 Thd.
27	712-0287		Hex Nut 1/4-20 Thd.*	82	714-0470		Cot-Pin 1/8" Dia. x 1.25" Lg.
29	712-3035		Hex Jam Nut 9/16-18 Thd.	83	714-0507		Cot-Pin 3/32" Dia. x .75" Lg.
30	710-0704	N	Hex Bolt 3/8-24 x 4.0" Lg.	85	714-0114		Sq. Key 1/4 x 2.0" Lg.
31	716-0114		Snap Ring	86	736-0256		Fl-Wash. .635" I.D. x 1.0"
32	717-0800		Variable Speed Pulley Ass'y.	88	747-0593		Brake Rod
33	—		Transaxle Complete (See Breakdowns)	89	750-0800		Spacer 5/8" I.D. x 1.2" Lg.
				90	725-0976A		Ground Wire 7.25" Lg.
34	736-0607		Ext. L-Wash. 5/16" I.D.	91	17457A		Speed Selector Lever
35	736-0258		Fl-Wash. 3/8" I.D. x 1.0" O.D.	92	16693A		5 Speed Selector Brkt.
36	732-0384		Extension Spring 6.12" Lg.		16694A		7 Speed Selector Brkt.
37	~~732-0556~~ 0459		Extension Spring 7.58" Lg.	93	738-0138		Shld. Bolt .437" Dia. x .47" Lg.
38	732-0568		Extension Spring 2.59" Lg.	94	711-0677		Ferrule
39	736-0117		Fl-Wash. .385" I.D. x .620"	95	710-0428		Hex Bolt 1/4-28 x 1.25" Lg.
40	736-0119		L-Wash. 5/16" I.D.*	96	714-0104		Intern. Cot-Pin 5/16" Dia.
41	736-0169		L-Wash. 3/8" I.D.*	97	750-0703		Spacer .375" I.D. x .625"
42	736-0171		L-Wash. 7/16" I.D.*	99	736-0264		Fl-Wash. .344" I.D. x .62"
43	736-0322		Fl-Wash. .450" I.D. x 1.25"	100	736-0463		Fl-Wash. .25" I.D. x .62" O.D.
44	736-0329		L-Wash. 1/4" I.D.*	101	747-0675A	N	Speed Control Rod
45	736-0331		Bell-Wash. .39" I.D. x 1.13"	102	736-0133		Fl-Wash. 3/8" I.D. x .1.25" O.D.
46	736-0355		Fl-Wash. .56" I.D. x 1.0" O.D.	103	714-0115		Cot-Pin 1/8" Dia. x 1.0" Lg.
47	736-0414		Washer "Teflon" .565 I.D.	104	736-0275		Fl-Wash. .34" I.D. x .68" O.D.
48	736-0427		Bell-Wash. .56" I.D.x 1.125"	105	736-0278		Fl-Wash. .34" I.D.
49	738-0569		Shaft .56" Dia. x 3.875" Lg.	106	710-0627		Hex L-Bolt 5/16-24 x .75" Lg.
50	741-0405		Thrust Brg. 1.25 O.D.	107	734-1424		Rear Wheel Ass'y. Comp.
51	741-0419		Flanged Nyliner Brg.	108	734-1423		Tire Only
52	741-0591		Nyliner Flanged Brg.	109	734-1450		Rim Ass'y. Only
53	747-0599A	N	Speed Control Rod	110	736-0242		Bell-Wash. .345" I.D. x .88"
54	750-0703		Spacer	113	712-0298		Hex Jam Nut 1/4-20 Thd.
55	754-0280		V-Belt	114	17178A		Shift Lever Adjusting Link
56	754-0281		V-Belt	115	17839	N	Speed Control Rod Brkt.
57	656-0003		V-Pulley	116	17597		Brake Rod Guide Brkt.
58	756-0437		Idler Pulley 3-1/8" Dia.	117	710-0289		Hex Bolt 1/4-20 x .50 Lg.*

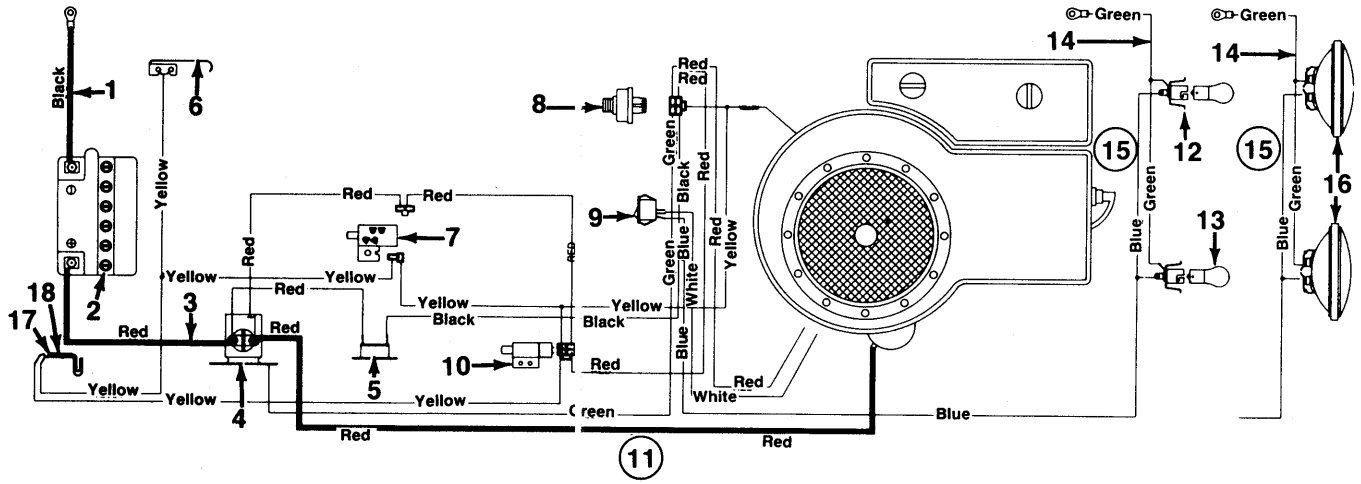
PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS (CONTINUED)

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
118	710-0351		Hex B-Tap Scr. #10 x .3[illegible]" Lg.	130	17179		Shift Lever Support
119	714-0149B		Intern. Cotter Pin	131	710-0227		Hex Wash. Hd. #8 x .50" Lg.
120	725-3169A		Safety Switch (Clutch)	132	726-0222		Insulator Nut Plate
121	720-0232		Knob	133	725-0758		Spring Switch
122	726-0231		Retaining Ring	135	710-0502A		Hex L-Wash. TT-Tap Scr. 3/8-16 x 1.25" Lg.
123	732-0525		Compression Spring Clip				
124	710-0604		Hex Wash. Hd. Scr. 5/16-18 x 62" Lg.	137	712-0123		Hex Nut 5/16-24 Thd.*
				138	—		Engine
125	736-0226		Fl-Wash. .469" I.D. x .88[illegible]	139	†		Muffler
126	747-0694A		Shift Rod Ass'y.	141	736-0141		Wave Wash. .445" I.D.
127	747-0685		Shift Rod	143	741-0404		Needle Brg. (2 Req'd.)

†MUFFLER CHART

Engine	Muffler	Mounting Hardware	
8 & 10.5 HP B&S	751-[illegible]0157	Self-Tap Screw Conduit Lock Nut Deflector	710-0148 712-0257 751-0447
10 HP Tec.	751-[illegible]0157	Self-Tap Screw Conduit Lock Nut Exhaust Pipe Ass'y.	710-0894 712-0257 751-0438
11 & 12 HP B&S	751-[illegible]0302	Conduit Lock Nut	712-0250
12 HP Tec.	751-[illegible]443A	Shoulder Bolt Gasket	738-0636 721-0208

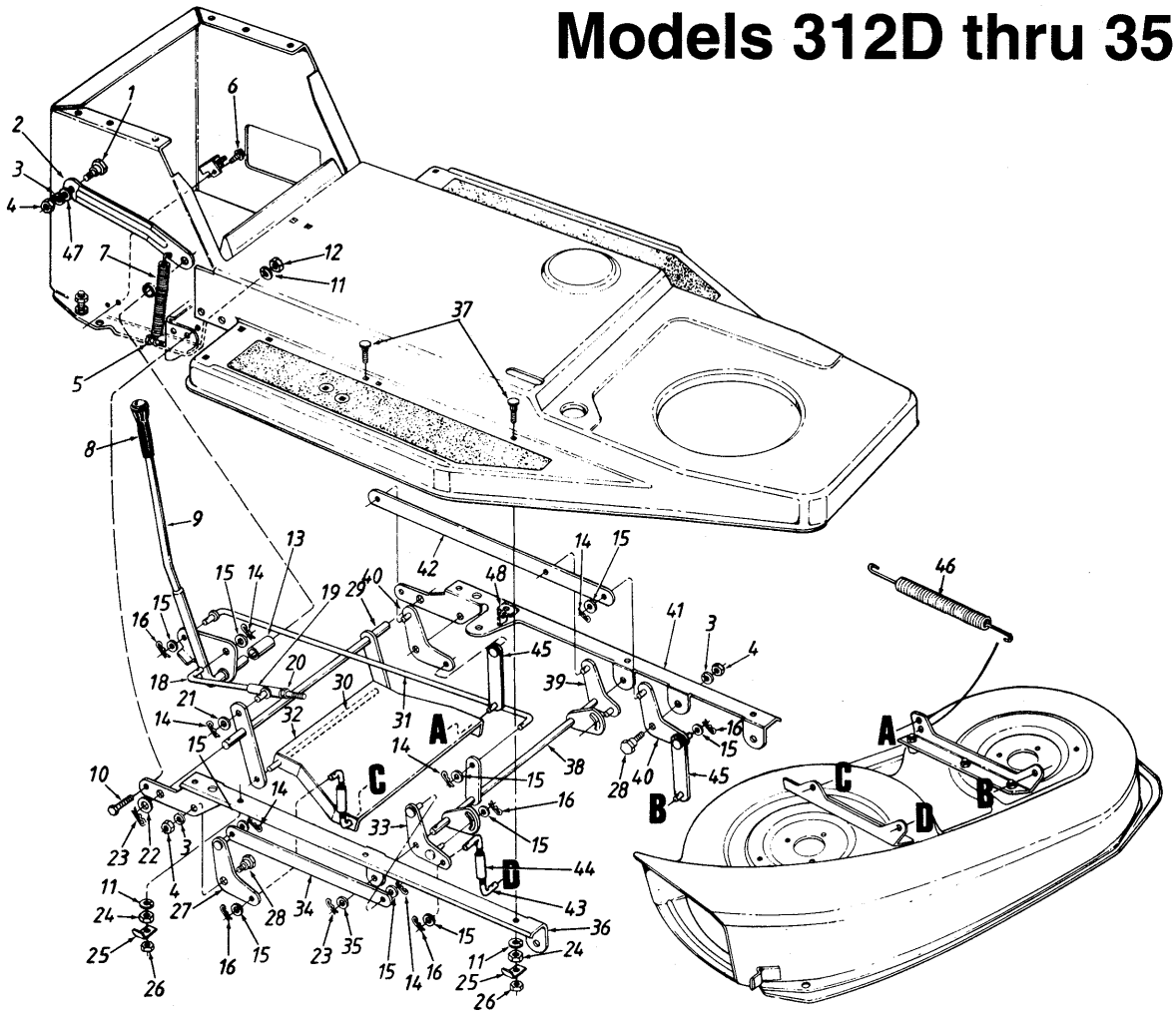
Models 312D thru 357D



PARTS LIST FOR ELECTRICAL SYSTEM

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	725-0976A		Ground Wire	11	725-1475		Harness (B&S)
2	725-1633		Battery		725-1476		Harness (Tec.)
3	725-1351		Electric Wire—8.0" Lg.	12	725-1058A		Socket (Sq. Headlights)
4	725-1426		Solenoid	13	725-0963		Bulb (Sq. Headlights)
5	725-0459		Circuit Breaker	14	725-0916A		Ground Wire
6	732-0758		Spring Switch (Reverse)	15	629-0084	N	Headlight Harness
7	725-0819A		Safety Switch (Deck)	16	725-0222		Headlight (Round)
8	725-0267		Ignition Switch	17	725-1303		Safety Switch (Seat)
9	725-0634		Light Switch	18	725-1439		Safety Switch (Seat)
10	725-3169A		Safety Switch (Clutch)				

Models 312D thru 357D

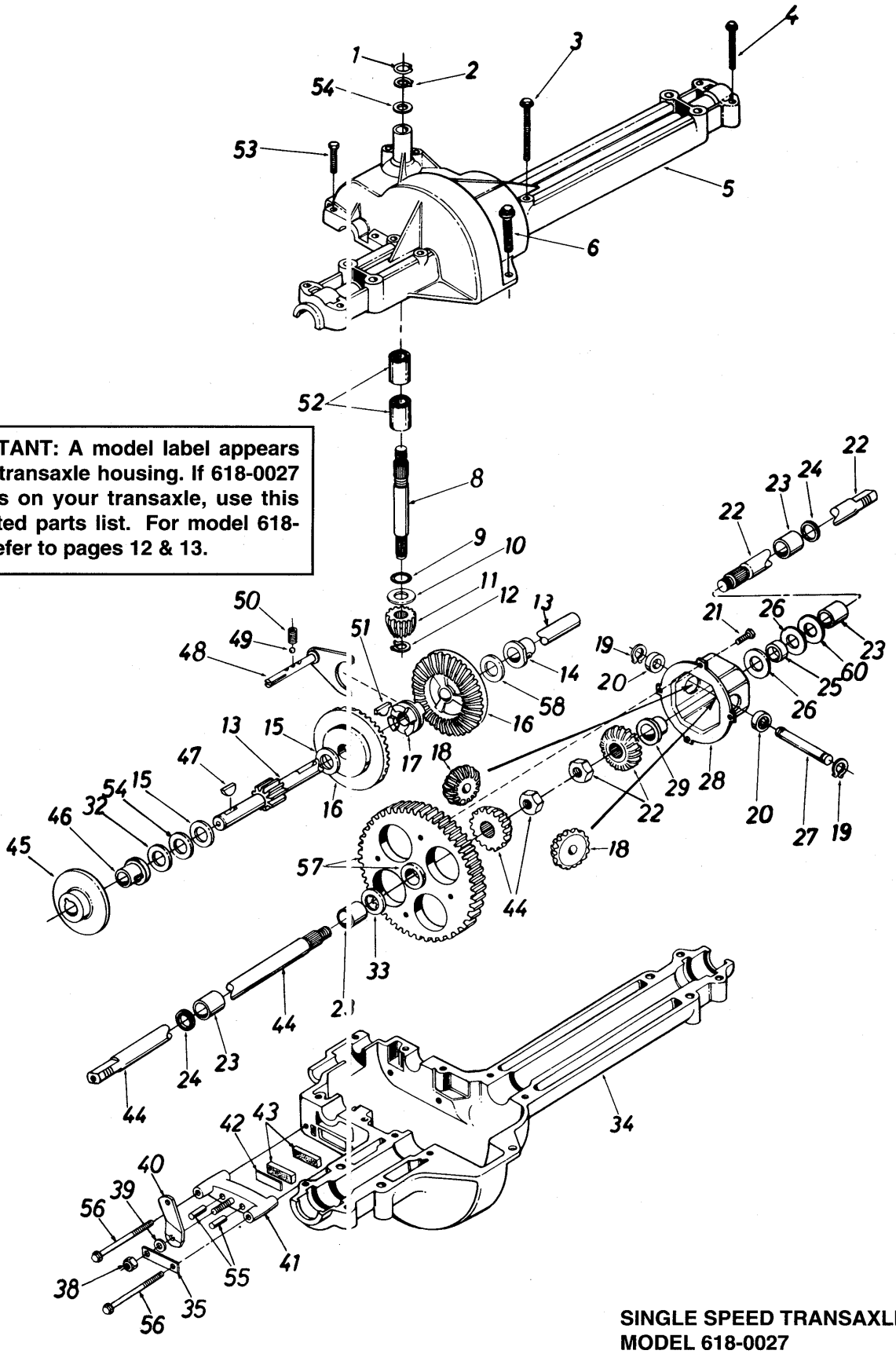


PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	738-0143		Shld. Bolt .5" Dia. x .34" Lg.	26	712-0237		Hex Cent. L-Nut 5/16-24 Thd.
2	17580		Lift Handle Support Strap	27	17555		Deck Pivot Brkt. Ass'y.—R.H. Rear
3	736-0169		L-Wash. 3/8" I.D.*				
4	712-0798		Hex Nut 3/8-16 Thd.*	28	738-0281		Shld. Bolt .625" Dia. x .170" Lg.
5	710-0428		Hex Bolt 1/4-28 x 1.25" Lg.	29	17574		Deck Link Shaft Ass'y.
6	710-0599		Hex Wash. Hd. TT-Tap Scr. 1/4-20 x .5" Lg.	30	738-0667		Shaft 11.2" Lg.
				31	747-0756		Deck Lift Rod
7	732-0640		Ext. Spring	32	17689		Deck Stabilizer Brkt.
8	720-0223		Grip	33	17554		Deck Pivot Brkt. Ass'y.—R.H. Front
9	17591A		Deck Lift Handle Ass'y.				
10	710-0604		Hex Wash. TT-Tap Scr. 5/16-18 x .62" Lg.	34	17563		Connecting Link—R.H.
				35	736-0336		Fl-Wash. 5/8" I.D. x 1.0" O.D.
11	736-0119		L-Wash. 5/16" I.D.*	36	17582		Pivot Support Brkt.—R.H.
12	712-0267		Hex Nut 5/16-18 Thd.*	37	710-1012		Rib Neck Bolt 5/16-24 x .84" Lg.
13	750-0379		Spacer 5/8" I.D. x .78" O.D.	38	17568		Cross Shaft Ass'y.
14	714-0507		Cot-Pin 3/32" Dia. x .75" Lg.	39	17557		Deck Pivot Brkt. Ass'y.—L.H.
15	736-0185		Fl-Wash. .406" I.D. x .75" O.D.	40	17556		Deck Pivot Brkt. Ass'y.—L.H.
16	714-0104		Internal Cot-Pin 5/16" Dia.	41	17581		Pivot Support Brkt.—L.H.
18	747-0746		Deck Engagement Rod	42	17562		Connecting Link—L.H.
19	16682		Pivot Sleeve Ass'y.	43	747-0584		Lift Link 3/8-24 x 1.25" Lg.
20	712-0130		Hex L-Nut 3/8-16 Thd.	44	17709		Adj. Lift Link Ass'y.
21	736-0314		Thrust Washer .382" I.D.	45	17598		Deck Lift Link
22	736-0116		Fl-Wash. .635" I.D. x .93" O.D.	46	732-0564		Deck Spring 10.33" Lg.
23	714-0470		Cot-Pin 1/8 Dia. x 1.25" Lg.	47	736-0192		Fl-Wash. .531" I.D. x .94" O.D.
24	712-0123		Hex Nut 5/16-24 Thd.	48	17597		Brake Rod Guide Brkt.
25	17615		Harness Retainer				

Models 312D thru 357D

IMPORTANT: A model label appears on the transaxle housing. If 618-0027 appears on your transaxle, use this illustrated parts list. For model 618-0076, refer to pages 12 & 13.



SINGLE SPEED TRANSAXLE—L.H.
MODEL 618-0027

Models 312D thru 357D

PARTS LIST FOR
SINGLE SPEED TRANSAXLE LEFT HAND 618-0027

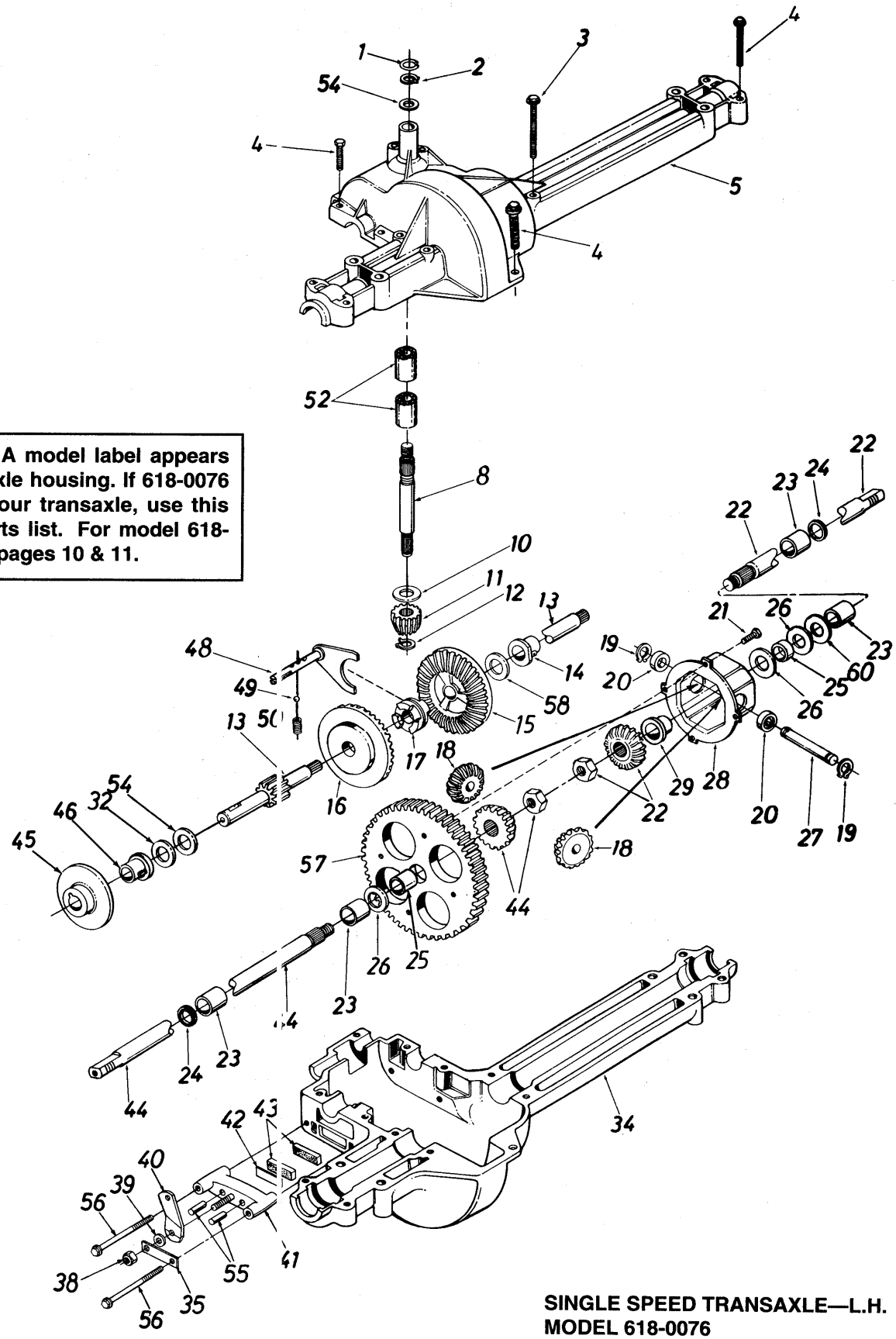
REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	732-0614		Wire Ring	34	719-0303		Lower Housing
2	716-0108		Retaining—Ring	35	718-0150		Anti-Rotation Brkt.
3	710-1026		Hex Wash. TT-Tap Scr. 1/4-20 x 1.75" Lg.*	38	712-0273		Hex Nut 5/16-24 Thd.
				39	736-0371		Fl-Wash. .344" I.D. x .875" O.D.
4	710-0809		Hex Tap Scr. 1/4-20 x 1.25" Lg.				
5	717-0764A		Upper Housing	40	717-0772A	N	Actuating Arm
6	710-0642		Hex TT-Tap Scr. 1/4-20 x .75" Lg.	41	761-0198		Brake Yoke
				42	717-0682		Puck Plate
8	711-0861		Input Shaft	43	717-0678		Brake Puck
9	721-0178		Square Seal 5/8" I.D.	44	717-0765		Axle L.H. Ass'y.
10	736-0335		Thrust Washer 5/8" I.D. x 1.25" O.D.	45	717-0677		Brake Disc
				46	741-0337		Flange Bearing 5/8" I.D. x 15/16" Lg.
11	717-0633		Pinion Input 14T				
12	716-0171		Retaining Ring	47	714-0161		Woodruff Key 3/16 x 5/8 HT
13	717-0768		Drive Shaft	48	717-0754		Shift Fork Ass'y.
14	741-0336		Flange Brg. 5/8" I.D. x 3/4" Lg.*	49	741-0862		Ball Detent .250" Dia.
15	736-0335		Fl-Wash. 5/8" I.D. x 1.25"	50	732-0863		Spring Detent
16	717-0757		Bevel Gear 42T	51	714-0169		#9 Hi-Pro Key 3/16" x 3/4" Dia. HT
17	717-0667		Clutch Collar				
18	717-1020		Miter Gear 15T (H.D.)	52	741-0335		Needle Brg. 5/8" I.D. x 1/2" Lg.
19	716-0184		Snap Ring				
20	741-0589		Thrust Bearing	53	710-0788		Hex Wash. TT-Tap Scr. 1/4-20 x 1.00" Lg.
21	710-0862A		Pan Head Scr. 1/4-20 x .50" Lg. w/Patch	54	736-0349		Fl-Wash. 5/8" I.D. x 1" O.D. x .020 Thk.
22	717-0766		Axle R.H. Ass'y.				
23	741-0340		Sleeve Bearing 3/4" I.D. x 1.0" Lg.	55	741-0343		Actuating Pin 5/16" Dia.
				56	710-1206		Hex Wash Hd. Self-Tap Scr. 1/4-20 Thd.
24	721-0179		Oil Seal 3/4" I.D.				
25	750-0827		Axle Spacer	57	717-0767		Differential Gear 72T Ass'y. w/Bearing
26	736-0445		Fl-Wash. .760" I.D. x 1.5" O.D.	58	736-0349		Fl-Wash. 5/8" I.D. x 1" O.D. x .020 Thk.
27	711-0918		Cross Shaft				
28	717-1252		Differential Can Ass'y.		736-0495		Thrust Wash. 5/8" I.D. x 1" O.D. x .025" Thk.
29	—		Part of Ref. 28				
32	**		Washer (See Below)	60	**		Washer (See Below)
33	736-0445		Fl-Wash. .760" I.D. x 1.5" O.D.	—	737-0148		Grease—Shell (15 oz.)

**Ref. No. 32
736-0495 Thrust Wash. 5/8" I.D. x 1" O.D. x .025" Thk.
736-0336 Fl-Wash. 5/8" I.D. x 1" O.D. x .030" Thk.
736-0494 Thrust Wash. 5/8" I.D. x 1" O.D. x .035" Thk.
736-0337 Fl-Wash. 5/8" I.D. x 1" O.D. x .040" Thk.

**Ref. No. 60
736-0492 Fl-Wash. .76" I.D. x 1.5" O.D. x .010" Thk.
736-0493 Fl-Wash. .76" I.D. x 1.5" O.D. x .020" Thk.
736-0351 Fl-Wash. .76" I.D. x 1.5" O.D. x .030" Thk.
736-0445 Fl-Wash. .76" I.D. x 1.5" O.D. x .060" Thk.

Models 312D thru 357D

IMPORTANT: A model label appears on the transaxle housing. If 618-0076 appears on your transaxle, use this illustrated parts list. For model 618-0027, refer to pages 10 & 11.



SINGLE SPEED TRANSAXLE—L.H.
MODEL 618-0076

Models 312D thru 357D

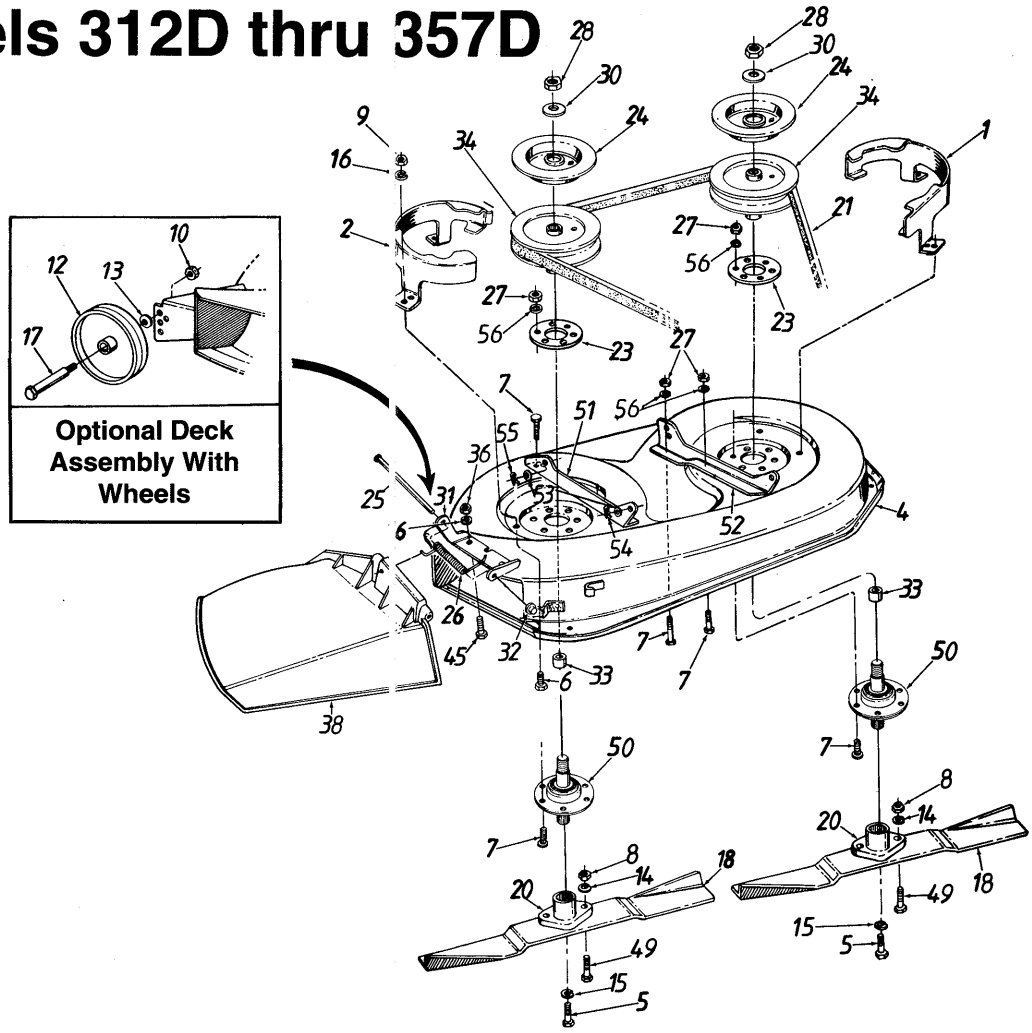
PARTS LIST FOR
SINGLE SPEED TRANSAXLE LEFT HAND 618-0076

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	732-0614		Wire Ring	29	—		Part of Ref. 28
2	716-0171		Retaining—Ring	32	**		Washer (See Below)
3	710-1026		Hex Wash. TT-Tap Scr. 1/4-20 x 1.75" Lg.*	34	719-0313	N	Lower Housing
				35	718-0150		Anti-Rotation Brkt.
4	710-0809		Hex Tap Scr. 1/4-20 x 1.25" Lg.	38	712-0273		Hex Nut 5/16-24 Thd.
5	719-0314		Upper Housing	39	736-0371		Fl-Wash. .344" I.D. x .875" O.D.
6	710-0642		Hex TT-Tap Scr. 1/4-20 x .75" Lg.	40	717-0772A		Actuating Arm
8	711-0861		Input Shaft	41	761-0198		Brake Yoke
10	736-0335		Thrust Washer 5/8" I.D. x 1.25" O.D.	42	717-0682		Puck Plate
				43	717-0678		Brake Puck
11	717-0633		Pinion Input 14T	44	717-0765		Axle L.H. Ass'y.
12	716-0171		Retaining Ring	45	761-0202	N	Brake Disc
13	711-0942		Drive Shaft—L.H. Brake	46	741-0337		Flange Bearing 5/8" I.D. x 15/16" Lg.
14	741-0336		Flange Brg. 5/8" I.D. x 3/4" Lg.*				
15	717-1362	N	Bevel Gear 42T—Small I.D.	48	611-0011	N	Shift Fork Ass'y.
16	717-1363	N	Bevel Gear 42T—Large I.D.	49	741-0862		Ball Detent .250" Dia.
17	718-0228		Clutch Collar	50	732-0863		Spring Detent
18	717-1020		Miter Gear 15T (H.D.)	52	741-0335		Needle Brg. 5/8" I.D. x 1/2" Lg.
19	716-0184	N	Snap Ring				
20	741-0589	N	Thrust Bearing	54	736-0349		Fl-Wash. 5/8" I.D. x 1" O.D. x .020 Thk.
21	710-0862A		Pan Head Scr. 1/4-20 x .50" Lg. w/Patch	55	741-0343		Actuating Pin 5/16" Dia.
22	717-0766		Axle R.H. Ass'y.	56	710-1206		Hex Wash Hd. Self-Tap Scr. 1/4-20 Thd.
23	741-0340		Sleeve Bearing 3/4" I.D. x 1.0" Lg.	57	717-1364		Differential Gear 58T
24	721-0179		Oil Seal 3/4" I.D.	58	736-0349		Fl-Wash. 5/8" I.D. x 1" O.D. x .020 Thk.
25	750-0767		Axle Spacer				
26	736-0445		Fl-Wash. .760" I.D. x 1.5" O.D. x .060" Thk.		736-0495		Thrust Wash. 5/8" I.D. x 1" O.D. x .025" Thk.
27	711-0918		Cross Shaft	60	**		Washer (See Below)
28	717-1252		Differential Can Ass'y.	—	737-0148		Grease—Shell (15 oz.)

**Ref. No. 32
736-0495 Thrust Wash. 5/8" I.D. x 1" O.D. x .025" Thk.
736-0336 Fl-Wash. 5/8" I.D. x 1" O.D. x .030" Thk.
736-0494 Thrust Wash. 5/8" I.D. x 1" O.D. x .035" Thk.
736-0337 Fl-Wash. 5/8" I.D. x 1" O.D. x .040" Thk.

**Ref. No. 60
736-0492 Fl-Wash. .76" I.D. x 1.5" O.D. x .010" Thk.
736-0493 Fl-Wash. .76" I.D. x 1.5" O.D. x .020" Thk.
736-0351 Fl-Wash. .76" I.D. x 1.5" O.D. x .030" Thk.
736-0445 Fl-Wash. .76" I.D. x 1.5" O.D. x .060" Thk.

Models 312D thru 357D



PARTS LIST FOR MODELS 312D THRU 357D LAWN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	16607		Belt Guard Deck—L.H.	23	09164A		Reinforcement Plate
2	16608A		Belt Guard Deck—R.H.	24	09322		Brake Disc
4	17751		32" Deck Ass'y. w/Deck Wheels	25	711-0792		Hinge Pin
	813-03109		32" Deck Ass'y. w/Deck Wheels	26	732-0602		Torsion Spring
	17750		32" Deck Ass'y. w/o Deck Wheels	27	712-0123		Hex Nut 5/16-24 Thd.*
				28	712-0318		Hex Jam Nut 5/8-18 Thd.
	813-03104		32" Deck Ass'y. Comp. w/o Deck Wheels (Service Only)	30	736-0158		L-Wash. 5/8" I.D.
				31	703-1693		Hinge Mtg. Brkt.
				32	726-0106		Push Nut
5	710-0152		Hex Bolt 3/8-24 x 1.0" Lg.	33	750-0456		Spacer
6	710-0195		Hex Bolt 1/4-28 x .62" Lg.	34	756-0486		5" Dia. Pulley
7	710-0157		Hex Bolt 5/16-24 x .75" Lg.	36	712-0287		Hex Nut 1/4-20 Thd.*
8	712-0123		Hex Nut 5/16-24 Thd.*	38	731-1032		Chute Ass'y. Comp.
9	712-0138		Hex Nut 1/4-28 Thd.*	45	710-0258		Truss-Mach. Scr. 1/4-20 x .62" Lg.
10	712-0181		Hex L-Nut 3/8-16 Thd.†				
12	734-0973		Deck Wheel†	49	710-0888		Hex Bolt 5/16-24 x 1.0" Lg. (Special)
13	736-0105		Bell-Wash. .380" I.D. x 88†				
14	736-0119		L-Wash. 5/16" I.D.*	50	717-0900		Blade Spindle Complete
15	736-0217		L-Wash. 3/8" I.D. H.D.	51	17692		Deck Bracket—R.H.
16	736-0270		Bell-Wash. .265" I.D. x 75	52	17693		Deck Bracket—L.H.
17	738-0373		Shld. Bolt .498" Dia. x 1.53†	53	736-0185		Fl-Wash. .406" I.D. x .73" O.D.
18	742-0487A		High-Lift Blade	54	714-0104		Hairpin Clip 3/8" Dia.
20	748-0300		Blade Adapter	55	714-0507		Cotter Pin .75" Lg.
21	754-0151		V-Belt	56	736-0242		Bell-Wash. .34" I.D. x .88" O.D.

†Optional Deck Assembly with Wheels.

FOR REPLACEMENT PARTS, CONTACT:
SERVICE DEPARTMENT • P.O. BOX 360900 • CLEVELAND, OHIO 44136